Effective January 2014

Technical Data

Industrial grade L6-20 locking devices

| Project Name: | Prepared By: |
|-----------------|--------------|
| Project Number: | Date: |
| Catalog Number: | Туре: |



AHL620P



AHL620C



AHL620R



AHL620FO

Description

NEMA L6-20 20A, 250V/AC, 2P-3W



L6-20R L6-20P

Design features for plug & connector

- All nylon construction
- EPDM gasket seals cord hole from dust and debris
- · Back wire terminal clamps for easy secure wiring
- Individual wiring compartments with tapered channel for easy insertion of wires

ARROW/HART

- Clear cover over wiring compartments allows easy inspection of wiring terminations
- Rating printed on side of device
- · Largest-in-class grommet size allows for entire cord size range

Design features for receptacles

- Rugged glass filled nylon body
- Clearly marked rating, NEMA configuration and approval listings on receptacle face
- One piece brass contacts offer superior performance and minimal heat rise
- · Back and side wiring terminal clamps for easy, secure wiring

Design features for flanged inlet & outlet

- All nylon construction
- · Mounting holes interchangeable with competitive units
- · Back wire terminal clamps for easy, secure wiring
- Individual wiring compartments with tapered channel for easy insertion of wires

Table 1. NEMA L6-20 Industrial Grade Locking Devices

| Catalog No. | Description | Amps | Volts | Color |
|-------------|------------------------------------|------|-------|---------------|
| AHL620P | Ultra grip plug | 20 | 250 | Black & white |
| AHL620C | Ultra grip connector | 20 | 250 | Black & white |
| AHL620R | Single receptacle | 20 | 250 | Black |
| AHIGL620R | Single receptacle, isolated ground | 20 | 250 | Orange |
| AHL620FO | Flanged outlet | 20 | 250 | Black & white |
| AHL620FI | Flanged inlet | 20 | 250 | Black & white |



| Project Name: | Prepared By: |
|-----------------|--------------|
| Project Number: | Date: |
| Catalog Number: | Type: |

Plug & Connector

NEMA L6-20 20A, 250V/AC, 2P-3W

Table 2. Specifications

| Catalog No. | NEMA L6-20 Plug & Connector | |
|---|---|--|
| NEMA Config | NEMA L6-20 | |
| Wiring Type | Back wire | |
| Environmental Specifications | Flammability: Meets UL94 requirements; V2 rated Temperature Rating: -40°C to 60°C (-40°F to 140°F) | |
| Electrical Specifications Dielectric Voltage: Twice the device rating + 1000V per UL498 Current Interrupting: Yes, at full-rated current Temperature Rise: Max. 30°C (86°F) after 50 cycles of overload at 150% of rated current | | |
| Mechanical Specifications | Terminal Accommodation: #14 - #8 AWG Voltage Ratings: Permanently marked on device | |

Table 3. Materials

| Catalog No. | NEMA L6-20 Plug & Connector |
|--------------------|---|
| NEMA Config | NEMA L6-20 |
| Outer Shell | Nylon |
| Interior Body | Nylon |
| Terminal Retainer | Polycarbonate |
| Blades | Brass |
| Line Contacts | Bronze, tin plated |
| Terminal Clamps | Steel, tin plated |
| Terminal Screws | #10-32 brass, zinc plated (neutral screw) |
| Ground Screw | #10-32 brass |
| Assembly Screws | Steel, nickel plated |
| Gasket/Dust Shield | EPDM |
| Cord Clamp Screws | Steel, nickel plated |
| Cord Clamp | Nylon |

Product Dimensions



| Project Name: | Prepared By: |
|-----------------|--------------|
| Project Number: | Date: |
| Catalog Number: | Type: |

Single Receptacles

NEMA L6-20 20A, 250V/AC, 2P-3W

Table 4. Specifications

| Catalog No. | NEMA L6-20 Single Receptacle | NEMA L6-20 Isolated Ground Single Receptacle |
|------------------------------|--|---|
| NEMA Config | NEMA L6-20 | NEMA L6-20 |
| Wiring Type | Back & side wire | Back & side wire |
| Environmental Specifications | Flammability: Meets UL94 requirements; VO rated Temperature Rating: -40°C to 60°C (-40°F to 140°F) | Flammability: Meets UL94 requirements; V0 rated Temperature Rating: -40°C to 60°C (-40°F to 158°F) |
| Electrical Specifications | Dielectric Voltage: <300V: 2000V, 301-600V: 3000V per UL498 Current Interrupting: Yes, at full-rated current Temperature Rise: Max. 30°C (86°F) after 250 cycles of overload @ 200% of rated current (DC) | Dielectric Voltage: ≤300V: 2000V, 301-600V: 3000V per UL498 Current Interrupting: Yes, at full-rated current Temperature Rise: Max. 30°C (86°F) after 50 cycles of overload @ 150% of rated current (DC) |
| Mechanical Specifications | Terminal Accommodation: #14 - #8 AWG Voltage Ratings: Permanently marked on device | Terminal Accommodation: #14 - #8 AWG Voltage Ratings: Permanently marked on device |

Table 5. Materials

| Catalog No. | NEMA L6-20 Single Receptacle | NEMA L6-20 Isolated Ground Single Receptacle |
|------------------------|---|--|
| NEMA Config | NEMA L6-20 | NEMA L6-20 |
| Face | Glass-filled nylon | Glass-filled nylon |
| Base | Glass-filled nylon | Glass-filled nylon |
| Mounting Strap | 0.050" thick steel, zinc plated | 0.050" thick steel, zinc plated |
| Line Contacts | 0.041" thick brass | 0.041" thick brass |
| Terminal Screws | #10-32 brass, nickel plated (neutral screw) | #10-32 brass, nickel plated (neutral screw) |
| Ground Screw | #10-32 brass (green) | #10-32 brass (green) |
| Terminal Clamps/Plates | 0.041" thick brass | 0.041" thick brass |
| Ground Contacts | 0.041" thick brass | 0.041" thick brass |
| Back Plate | 0.041" thick brass, nickel plated | 0.041" thick brass, nickel plated |
| Mounting Screws | Steel, zinc plated | Steel, zinc plated |

Product Dimensions



Figure 4. AHL620R

| Project Name: | Prepared By: |
|-----------------|--------------|
| Project Number: | Date: |
| Catalog Number: | Туре: |

Flanged Outlet & Inlet

NEMA L6-20 20A, 250V/AC, 2P-3W

Table 6. Specifications

| Catalog No. | NEMA L6-20 Flanged Outlet | NEMA L6-20 Flanged Inlet |
|-------------------------------------|---|--|
| NEMA Config | NEMA L6-20 | NEMA L6-20 |
| Wiring Type | Back wire | Back wire |
| Environmental Specifications | Flammability: Meets UL94 requirements; V2 rated Temperature Rating: -40°C to 60°C (-40°F to 140°F) | Flammability: Meets UL94 requirements; V2 rated Temperature Rating: -40°C to 60°C (-40°F to 140°F) |
| Electrical Specifications | Dielectric Voltage: ≤300V: 2000V, 301-600V: 3000V per UL498 Current Interrupting: Yes, at full-rated current Temperature Rise: Max. 30°C (86°F) after 50 cycles of overload @ 150% of rated current (DC) | Dielectric Voltage: ≤300V: 2000V, 301-600V: 3000V per UL498 Current Interrupting: Yes, at full-rated current Temperature Rise: Max. 30°C (86°F) @ maximum rated current (DC) |
| Mechanical Specifications | Terminal Accommodation: #14 - #8 AWG Voltage Ratings: Permanently marked on device | Terminal Accommodation: #14 - #8 AWG Voltage Ratings: Permanently marked on device |

Table 7. Materials

| Catalog No. | NEMA L6-20 Flanged Outlet | NEMA L6-20 Flanged Inlet |
|-------------------|---|---|
| NEMA Config | NEMA L6-20 | NEMA L6-20 |
| Outer Shell | Nylon | Nylon |
| Interior Body | Nylon | Nylon |
| Terminal Retainer | Polycarbonate | Polycarbonate |
| Blades | N/A | 0.062" thick brass |
| Line Contacts | 0.031" thick bronze, tin plated | N/A |
| Terminal Clamps | Steel, tin plated | Steel, tin plated |
| Terminal Screws | #10-32 brass, nickel plated (neutral screw) | #10-32 brass, nickel plated (neutral screw) |
| Ground Screw | #10-32 brass (green) | #10-32 brass (green) |
| Assembly Screws | Steel, nickel plated | Steel, nickel plated |
| Mounting Screws | Steel, zinc plated | Steel, zinc plated |

Product Dimensions



Figure 5. AHL620FO

Figure 6. AHL620FI

| Project Name: | Prepared By: |
|-----------------|--------------|
| Project Number: | Date: |
| Catalog Number: | Туре: |

Certifications & Compliances

| AHL620C • • AHL620R • • AHIGL620R • • AHIGL620R • • | Catalog No. | c (UL) us | | €£- | F 🕕 S | NOM 426 | 4 | |
|---|-------------|-----------|---|-----|-------|------------|---|---|
| AHL620R • • • AHIGL620R • • • AHL620FO • • • | AHL620P | • | | | | | • | • |
| AHIGL620R • • • AHL620F0 • • • • | AHL620C | • | | | | | • | • |
| AHL620FO • • • • | AHL620R | | • | ٠ | • | ٠ | • | • |
| | HIGL620R | | • | • | | • | • | • |
| AHL620FI • • • | AHL620FO | | • | • | | | • | • |
| | AHL620FI | • | | | | | • | • |
| | <u> </u> | | | | | | | |

🖉 Parts are manufactured and designed in accordance with article 4 of the European Union's RoHS2 directive 2011/65/EU

Compliances, specifications and availability are subject to change without notice.

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Technical Data

Industrial grade L6-20 locking devices

| Project Name: | Prepared By: |
|-----------------|--------------|
| Project Number: | Date: |
| Catalog Number: | Туре: |



AHL620P



AHL620C



AHL620R



AHL620FO

Description

NEMA L6-20 20A, 250V/AC, 2P-3W



L6-20R L6-20P

Design features for plug & connector

- All nylon construction
- EPDM gasket seals cord hole from dust and debris
- · Back wire terminal clamps for easy secure wiring
- Individual wiring compartments with tapered channel for easy insertion of wires

ARROW/HART

- Clear cover over wiring compartments allows easy inspection of wiring terminations
- Rating printed on side of device
- · Largest-in-class grommet size allows for entire cord size range

Design features for receptacles

- Rugged glass filled nylon body
- Clearly marked rating, NEMA configuration and approval listings on receptacle face
- One piece brass contacts offer superior performance and minimal heat rise
- · Back and side wiring terminal clamps for easy, secure wiring

Design features for flanged inlet & outlet

- All nylon construction
- · Mounting holes interchangeable with competitive units
- · Back wire terminal clamps for easy, secure wiring
- Individual wiring compartments with tapered channel for easy insertion of wires

Table 1. NEMA L6-20 Industrial Grade Locking Devices

| Catalog No. | Description | Amps | Volts | Color |
|-------------|------------------------------------|------|-------|---------------|
| AHL620P | Ultra grip plug | 20 | 250 | Black & white |
| AHL620C | Ultra grip connector | 20 | 250 | Black & white |
| AHL620R | Single receptacle | 20 | 250 | Black |
| AHIGL620R | Single receptacle, isolated ground | 20 | 250 | Orange |
| AHL620FO | Flanged outlet | 20 | 250 | Black & white |
| AHL620FI | Flanged inlet | 20 | 250 | Black & white |



| Project Name: | Prepared By: |
|-----------------|--------------|
| Project Number: | Date: |
| Catalog Number: | Type: |

Plug & Connector

NEMA L6-20 20A, 250V/AC, 2P-3W

Table 2. Specifications

| Catalog No. | NEMA L6-20 Plug & Connector |
|------------------------------|---|
| NEMA Config | NEMA L6-20 |
| Wiring Type | Back wire |
| Environmental Specifications | Flammability: Meets UL94 requirements; V2 rated Temperature Rating: -40°C to 60°C (-40°F to 140°F) |
| Electrical Specifications | Dielectric Voltage: Twice the device rating + 1000V per UL498 Current Interrupting: Yes, at full-rated current Temperature Rise: Max. 30°C (86°F) after 50 cycles of overload at 150% of rated current (DC) |
| Mechanical Specifications | Terminal Accommodation: #14 - #8 AWG Voltage Ratings: Permanently marked on device |

Table 3. Materials

| Catalog No. | NEMA L6-20 Plug & Connector |
|--------------------|---|
| NEMA Config | NEMA L6-20 |
| Outer Shell | Nylon |
| Interior Body | Nylon |
| Terminal Retainer | Polycarbonate |
| Blades | Brass |
| Line Contacts | Bronze, tin plated |
| Terminal Clamps | Steel, tin plated |
| Terminal Screws | #10-32 brass, zinc plated (neutral screw) |
| Ground Screw | #10-32 brass |
| Assembly Screws | Steel, nickel plated |
| Gasket/Dust Shield | EPDM |
| Cord Clamp Screws | Steel, nickel plated |
| Cord Clamp | Nylon |

Product Dimensions



| Project Name: | Prepared By: |
|-----------------|--------------|
| Project Number: | Date: |
| Catalog Number: | Type: |

Single Receptacles

NEMA L6-20 20A, 250V/AC, 2P-3W

Table 4. Specifications

| Catalog No. | NEMA L6-20 Single Receptacle | NEMA L6-20 Isolated Ground Single Receptacle |
|------------------------------|--|---|
| NEMA Config | NEMA L6-20 | NEMA L6-20 |
| Wiring Type | Back & side wire | Back & side wire |
| Environmental Specifications | Flammability: Meets UL94 requirements; VO rated Temperature Rating: -40°C to 60°C (-40°F to 140°F) | Flammability: Meets UL94 requirements; V0 rated Temperature Rating: -40°C to 60°C (-40°F to 158°F) |
| Electrical Specifications | Dielectric Voltage: <300V: 2000V, 301-600V: 3000V per UL498 Current Interrupting: Yes, at full-rated current Temperature Rise: Max. 30°C (86°F) after 250 cycles of overload @ 200% of rated current (DC) | Dielectric Voltage: ≤300V: 2000V, 301-600V: 3000V per UL498 Current Interrupting: Yes, at full-rated current Temperature Rise: Max. 30°C (86°F) after 50 cycles of overload @ 150% of rated current (DC) |
| Mechanical Specifications | Terminal Accommodation: #14 - #8 AWG Voltage Ratings: Permanently marked on device | Terminal Accommodation: #14 - #8 AWG Voltage Ratings: Permanently marked on device |

Table 5. Materials

| Catalog No. | NEMA L6-20 Single Receptacle | NEMA L6-20 Isolated Ground Single Receptacle |
|------------------------|---|--|
| NEMA Config | NEMA L6-20 | NEMA L6-20 |
| Face | Glass-filled nylon | Glass-filled nylon |
| Base | Glass-filled nylon | Glass-filled nylon |
| Mounting Strap | 0.050" thick steel, zinc plated | 0.050" thick steel, zinc plated |
| Line Contacts | 0.041" thick brass | 0.041" thick brass |
| Terminal Screws | #10-32 brass, nickel plated (neutral screw) | #10-32 brass, nickel plated (neutral screw) |
| Ground Screw | #10-32 brass (green) | #10-32 brass (green) |
| Terminal Clamps/Plates | 0.041" thick brass | 0.041" thick brass |
| Ground Contacts | 0.041" thick brass | 0.041" thick brass |
| Back Plate | 0.041" thick brass, nickel plated | 0.041" thick brass, nickel plated |
| Mounting Screws | Steel, zinc plated | Steel, zinc plated |

Product Dimensions



Figure 4. AHL620R

| Project Name: | Prepared By: |
|-----------------|--------------|
| Project Number: | Date: |
| Catalog Number: | Туре: |

Flanged Outlet & Inlet

NEMA L6-20 20A, 250V/AC, 2P-3W

Table 6. Specifications

| Catalog No. | NEMA L6-20 Flanged Outlet | NEMA L6-20 Flanged Inlet |
|-------------------------------------|---|--|
| NEMA Config | NEMA L6-20 | NEMA L6-20 |
| Wiring Type | Back wire | Back wire |
| Environmental Specifications | Flammability: Meets UL94 requirements; V2 rated Temperature Rating: -40°C to 60°C (-40°F to 140°F) | Flammability: Meets UL94 requirements; V2 rated Temperature Rating: -40°C to 60°C (-40°F to 140°F) |
| Electrical Specifications | Dielectric Voltage: ≤300V: 2000V, 301-600V: 3000V per UL498 Current Interrupting: Yes, at full-rated current Temperature Rise: Max. 30°C (86°F) after 50 cycles of overload @ 150% of rated current (DC) | Dielectric Voltage: ≤300V: 2000V, 301-600V: 3000V per UL498 Current Interrupting: Yes, at full-rated current Temperature Rise: Max. 30°C (86°F) @ maximum rated current (DC) |
| Mechanical Specifications | Terminal Accommodation: #14 - #8 AWG Voltage Ratings: Permanently marked on device | Terminal Accommodation: #14 - #8 AWG Voltage Ratings: Permanently marked on device |

Table 7. Materials

| Catalog No. | NEMA L6-20 Flanged Outlet | NEMA L6-20 Flanged Inlet |
|-------------------|---|---|
| NEMA Config | NEMA L6-20 | NEMA L6-20 |
| Outer Shell | Nylon | Nylon |
| Interior Body | Nylon | Nylon |
| Terminal Retainer | Polycarbonate | Polycarbonate |
| Blades | N/A | 0.062" thick brass |
| Line Contacts | 0.031" thick bronze, tin plated | N/A |
| Terminal Clamps | Steel, tin plated | Steel, tin plated |
| Terminal Screws | #10-32 brass, nickel plated (neutral screw) | #10-32 brass, nickel plated (neutral screw) |
| Ground Screw | #10-32 brass (green) | #10-32 brass (green) |
| Assembly Screws | Steel, nickel plated | Steel, nickel plated |
| Mounting Screws | Steel, zinc plated | Steel, zinc plated |

Product Dimensions



Figure 5. AHL620FO

Figure 6. AHL620FI

| Project Name: | Prepared By: | | |
|-----------------|--------------|--|--|
| Project Number: | Date: | | |
| Catalog Number: | Туре: | | |

Certifications & Compliances

| Catalog No. | | c (UL) us | (h) | ۹Ð | F 🕕 S | NOM 426 | 4 | |
|-------------|-------|-----------|-----|----|-------|------------|----|-----|
| AHL620P | | • | | | | | • | • |
| AHL620C | | • | | | | | • | • |
| AHL620R | | | • | • | • | • | • | • |
| AHIGL620R | | | • | • | | • | • | • |
| AHL620F0 | | | • | • | | | • | • |
| AHL620FI | | • | | | | | • | • |
| KEY: | c@Lus | cULu | IS | 4 | UL | | ۹Ð | CSA |
| <u> </u> | | | | | | | | |

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