



Atlanta, Georgia  
 Phone 800-521-7326 Fax 770-745-1333

Pan Phillip Framing Screw



Self-Drill Point												
Size	A		B		H		M		D		P	
	Top of Head Diameter		Bottom of Head Diameter		Height of Head		Major Diameter		Recess Diameter		Recess Depth	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
7	0.224	0.263	0.295	0.314	0.098	0.114	0.171	0.197	0.171	0.197	0.086	0.106
Length Tolerance = +0.015m -0.020												

Sharp Point															
Size	A		B		H		d		D		M		P		R
	Top of Head Diameter		Bottom of Head Diameter		Height of Head		Minor Diameter		Major Diameter		Recess Diameter		Recess Depth		Protrusion Allowance
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	# 2 Point
6	0.224	0.263	0.295	0.314	0.098	0.114	0.099	0.104	0.135	0.139	0.171	0.197	0.086	0.106	0.190
Min Torsional Strength = 24 lbs. / inch (Steel Screw Only)															

Material	AISI 1018 Steel with Black Phosphate Finish
Heat Treatment	Steel - Quenched in liquid and tempered by reheating to 625°F minimum.
Core Hardness	HV 270-450
Case Depth	.004 min
Case Hardness	HV 550-800

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